

Colour laminate variants for all tastes

#KömmerlingForTomorrow

STANDARD COLOURS





Dark oak



Silver grey



Mahogany



Golden oak



654 (WS)

Oak rustique Larch







White



Light oak

Alux white-

aluminium



Mountain oak Striped

Douglas fir

Alux









Cherry Blossom







Rustic Cherry Irish Oak



Alux DB 703





Alux grey-

Santana Oak

Sheffield oak brown

Siena PR

Sheffield oak grey



oak light

SPECIAL COLOURS



Wine red









steel



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Specifications subject to modification without prior notice. Order No. 24 21 17 0020 | 0524



ROBUST. HIGH-QUALITY. A GREAT LOOK NOW AND IN FUTURE.

KömaPan® tongue and groove profile KömaPan – groove and key profile

No matter whether it is used for facade cladding, door panelling or noise protection and shutter systems: KömaPan offers you a solution for your project that is as affordable as it is high quality.

These established tongue and groove profiles from Kömmerling boast impressive properties: They withstand not only wind and weather, but also chemical environmental effects. Not even pests can harm them. KömaPan owes this protection to its weather- and UV-resistant surface lamination. The completely maintenance-free material retains its shape and the colours stay looking good – and all this with minimal cleaning work. A decision that will pay off for a long time.

Robust

- Moisture-resistant
- Weatherproof and weatherresistant
- > UV-resistant
- Corrosion-resistant
- > Dimensionally stable
- Lightfast and colourfast in accordance with DIN ISO 105-A03

High-quality

- > High loading capacity
- > Impact- and pressure-resistant
- > Good sound insulation
- > Fire rating B2

Sustainable

- > 100% recyclable in white
- > Basic body of foiled finish made of 100% recycled material
- > Good thermal insulation

Easy-care

> Easy to clean



THE ALLROUND TALENT FOR YOUR CREATIVE SOLUTIONS

The perfect solution

Cladding

- > Facade and gable cladding
- Wall cladding
- > Attic cladding
- > Roof overhang cladding

Panelling

- Garden gate and residential door panelling
- Yard gate panelling
- > Panelling for railing cladding (e.g. balcony panelling)

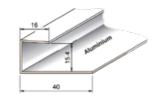
Shutter systems and noise protection

M. ...

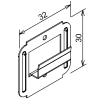
ANCILLARY PROFILES



External corner profiles aluminium 8234



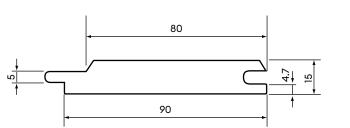
End profile aluminium 8236



V2A with stainless steel pin

Kömmerling[®]

SPECIFICATIONS





	Laminated	White	
Profile code	8081		
Dimensions	90 x 15 mm		
Delivery length	6 m		
Weight	1050 g/m ± 10 % (laminated on one or both sides)	770 g/m ± 10 %	
Weather resistance	5 years (in some colours 10 years, please enquire)	10 years	

	Test method			DVC Health mediles	
	Test method	Unit	PVC-U solid profiles		
			with lamination	654 White	
Mechanical properties					
(Apparent) density	ISO 1183	g/cm²	0.85 ± 0.05	0.85 ± 0.05	
Ball hardness 132 N/30s	DIN EN ISO 2039	N/mm²	> 20	> 20	
Impact strength at +20 °C	DIN EN ISO 179 (Annex)	kJ/m²	> 24	> 20	
Impact strength at 0 °C	DIN EN ISO 179 (Annex)	kJ/m²	> 22	> 18	
Impact strength at -20 °C	DIN EN ISO 179 (Annex)	kJ/m²	> 20	> 16	
Shore D hardness	DIN 53505		<i>≥</i> 75	> 75	
Thermal properties					
Vicat softening temperature	DIN EN ISO 306	°C	> 77	> 77	
Heat distortion temperature	DIN EN ISO 75 (HDT)	°C	60	60	
Shrinkage at +70 °C (2 h)	DIN 16927 (Annex)	%	< 0.4	< 0.4	
Shrinkage at +100 °C (1 h)	DIN 16927 (Annex)	%	< 1.8	< 10	
Coefficient of linear expansion (in the range from -30° C to +50° C)	DIN 53752	mm/mK	0.04-0.05	0.08	
Insulation value	DIN EN 674 (Annex)	$W/(m^2K)$	2.2	2.2	
Thermal conductivity (0 °C to +60 °C)	DIN EN 52612	W/(mK)	0.095	0.095	
Other properties					
Surface hardness			HB-F		
Clemens hardness		gram force	500		
Shot peening test	DIN 53154		A 10000		
Gardner sandblast test	ASTM 968-51	I/MIL	6.0		
Salt spray test	DIN 50021		OK		
Light resistance (tested in accordance with DIN 53389)	DIN 54004		Level 8		
Weather resistance (tested in accordance with DIN 53387, 2000 h)	DIN 54001		Colour fastness grade 4		
Fire behaviour	DIN EN ISO 13501-1 DIN EN ISO 11925-2		E-Class	E-Class	